

RevNo	Revision note
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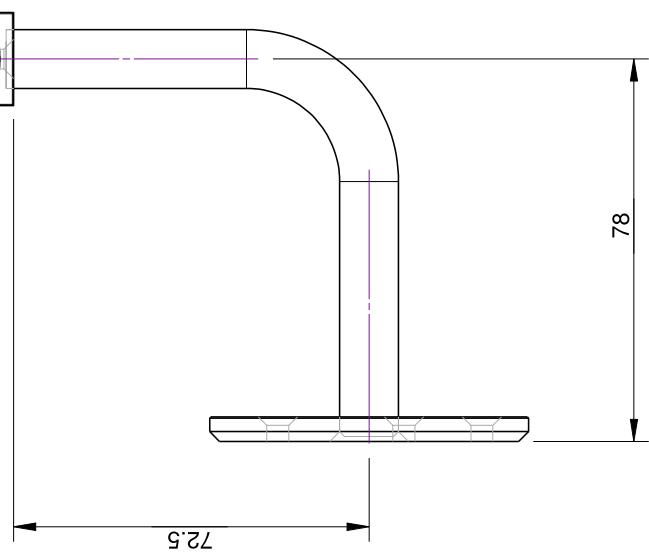
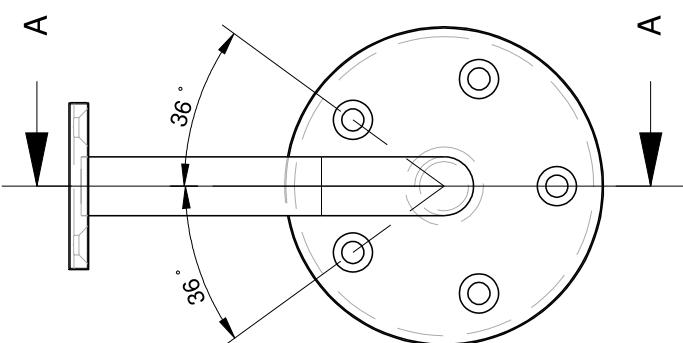
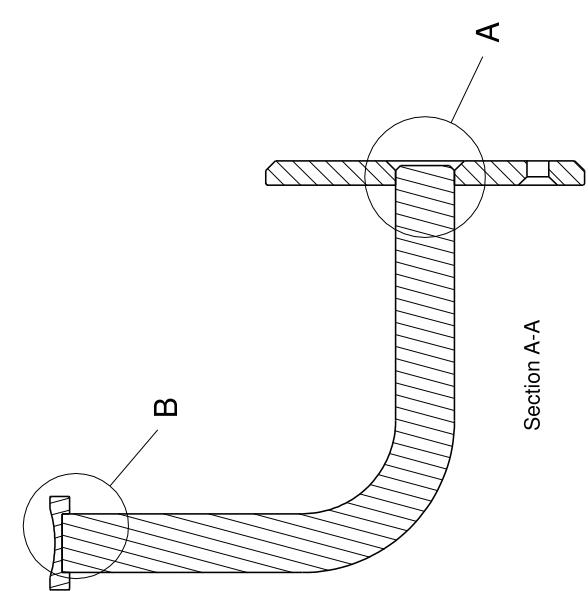
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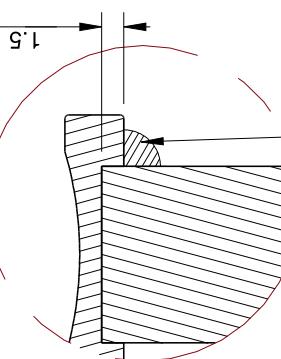
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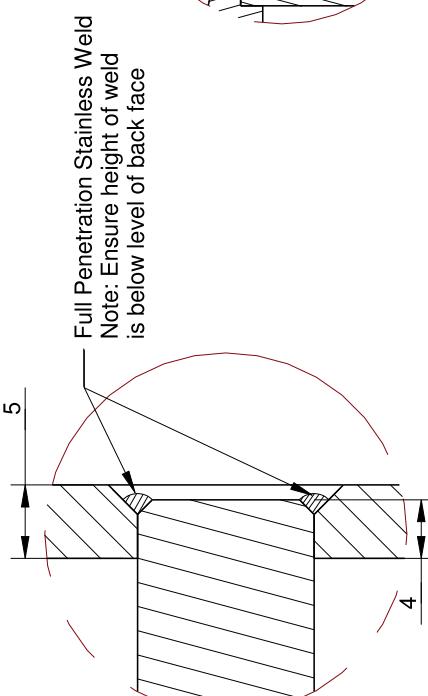
USE JIG TO POSITION SADDLE TO SPINE.
ENSURE SPINE IS EMBEDDED 1.5MM INTO SADDLE.
ENSURE SIDE OF SADDLE IS PARALLEL WITH BASE.
WELD 2 PLACES FOR 30 DEGREE ARC OPPOSITE SIDES.

Weld saddle to spine full penetration
stainless weld 2 places for 30degree
arc.

Detail B



Detail A



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CUSTOMER	MILES NELSON MANUFACTURING	Drawn By	Date
PROJECT	621 STAINLESS BANISTER BRACKET	P McKinney	17/11/11
CA621 WELD ASSEMBLY		Scale	Sheet
		1 : 1	1 of 1

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